

## Type

Special alkyd resin with red oxide primer base anti corrosion

## Characteristic

Good drying properties

Good weatherability

Excellent workability

Discription

Package : 1 component

 $\begin{array}{cccc} \text{Color} & : & \text{Red} \\ \text{Finish} & : & \text{Flat} \\ \text{Specific Gravity} & : & 1.2 \pm 0.1 \\ \end{array}$ 

Viscosity : 80  $\pm$  5 Krebs units Solid Content : 52.5  $\pm$  5 % -- by weight

Drying Time : To touch :  $1.5 \text{ hours at } 30^{\circ} \text{ C}$  DFT : Tack free :  $5 \text{ hours at } 30^{\circ} \text{ C}$ 

Recommended Dry : 20-30 microns per coat

Film Thickness

Theorecal coverage : 100 gr/m2 at 25 microns

When estimating working coverages, allow for application losses, surface irregularities, etc

Flash Point :  $40^{\circ}$  C Shelf life at  $20^{\circ}$  C : 1 year

## **Surface Preparation**

Remove completely all dirt, grease, oil, water or other contaminants from surface to be coated.

**Application Technical** 

Recommended : By Brush : Dry : 20 - 30 microns

Film Thickness per coat

Wet: 50 – 75 microns

Airless spray: Dry: 20 – 30 microns

Wet: 50 - 75 microns

ReCoat Interval : Minimum : 12 hours at 30° C;

Maximum: 1 months at 30° C

Application Method : Airless spray, brush

Thinner : Thinner 01

Dilution Ratio : 5-10% -- by airless spray,

5 - 10 % -- by brush

- 1. Stir thoroughly until it is of uniform constituency prior to application.
- 2. Clean all equipment immediately after use with thinner or solvent

## Precautions

This product is flammable, keep away from heat or open heat or open flames. As general rules, inhalation of solvent of paints mist and contact of liquid paint with skin or eyes should be avoided. Forced ventilation should be provided when applying in confinend spaces. Respiratory, skin and eyes protection are always recommended.

